



# WELNEA



Natural mineral water SAQUA enriched with coenzyme Q10 is a unique mineral water suitable for people who want to have a long and healthy life. Mineral water SAQUA thanks to the unique composition of minerals in combination with coenzyme Q10 is a drink that delivers energy to your heart and provides preventative protection against civilization diseases, prevent rapid ageing, stress and positively affect the immune system.

Analysis: BEL/NOVAMANN 4. 7. 2006

Cations:	mg/l	Anions:	mg/l
Ca <sup>2+</sup>	360,00	HCO <sub>3</sub> <sup>-</sup>	1513,00
Mg <sup>2+</sup>	71,00	Cl <sup>-</sup>	5,85
Na <sup>+</sup>	23,30	SO <sub>4</sub> <sup>2-</sup>	3,25
K <sup>+</sup>	6,46	F <sup>-</sup>	0,41
Fe <sup>2+</sup>	< 0,09	NO <sub>3</sub> <sup>-</sup>	< 0,50
NH <sub>4</sub> <sup>+</sup>	< 0,05	NO <sub>2</sub> <sup>-</sup>	< 0,01
Total mineral content:			2017,00
Free CO <sub>2</sub> :			2134,00
Soluble substances:			1244,00

Source: VRT-ČAM-1-ČAČÍN

#### Production logistics

1,5 l PET bottle

1 package = 6 pcs

1 euro pallet = 105 package (5 levels) = 630 pcs

1 container 20" = 11 euro pallets = 6 930 pcs

1 container 40" = 23 euro pallets = 14 490 pcs

1 pallet gross weight = 990 kg

#### Production logistics

0,5 l PET bottle

1 package = 12 pcs

1 euro pallet = 144 package (8 levels) = 1 728 pcs

1 container 20" = 11 euro pallets = 19 008 pcs

1 container 40" = 23 euro pallets = 39 744 pcs

1 pallet gross weight = 980 kg

#### Alternatives of the fulfillment

